OPERATING INSTRUCTIONS
XT5042

48 x 48

Please maintain these instructions and review them prior to using the unit:

⚠**Warning:**
1. This unit is panel mounted type with its output terminals getting connected to the host equipment. Such equipment shall also comply with basic EMI/EMC and safety requirements like BS EN 61326-1 and BS EN 61010 respectively.
2. To avoid electric shock, power supply of the unit should be kept off while wiring. Wiring should be done strictly as per the terminal layout, given in the manual.
3. Use lugged terminals to meet M3.5 screws.
4. The unit does not have a built-in fuse. External fuse with a rating of 275VAC/1A is recommended.

⚠**Caution:**
1. This unit is not intended for outdoor use.
2. The power connection cable must have a cross-section of at least 1mm^2 and insulation capacity of at least 1.5kV.
3. The output connections must not be loaded beyond the specified values/range.
4. Avoid inflow of dust and contact of conductive material with the internal circuitry of the unit.
5. The unit must not operate in presence of heating sources, caustic vapors, oil, steam, vibaration or impact etc.
6. Clean the equipment with a clean, soft cloth. Do not use any organic cleaning agent.

SPECIFICATIONS

1	Supply Voltage (Factory set)	90 to 270VAC/DC, 50/60 Hz. 24V AC/DC
2	Display	Dual 4 digit 7 segment LED. Upper Display (current value): 10mm height, red colour. Lower display (selectable): 7mm height, green colour.

3	Operating modes	**Timer:** Relay1: On delay, Interval, Cyclic On first, Cyclic Off first, Instantaneous + Delayed at start pulse, Instantaneous + Delayed at power on, Motor reverse. Relay 2: On delay, Interval, Cyclic On first, Cyclic Off first, Batch, NC.
4	Time ranges	**Timer:** 99.99 / 999.9 / 9999 sec, 99:59 min:sec, 999.9 / 9999 min, 99:59 hr:min 999.9 / 9999 hr.
5	Direction	Up / Down.
6	Led indications	Relay 1 status, Relay 2 status, sec, min, hr.
7	Set points	Dual.
8	Start input	Pulse start, Gate start.
9	Sensor supply	12VDC, 30mA (Short circuit protected).
10	Reset	On power interruption, Front panel reset, Terminal reset.
11	Output	2 NO
12	Relay rating	5A @ 230VAC.
13	Memory retention	10 years.
14	Accuracy	**Timer:** $\pm$ 0.05% of setting or 50msec whichever is greater.
15	Mounting	Panel mounting.
16	Temperature	Operating: 0 - 50 °C. Storage: -20 - 75 °C.
17	Humidity	95% RH.
18	Housing	Flame retardant engineering plastic.
19	Weight	175 grams (approx).

PANEL DIMENSIONS

Panel Cutout
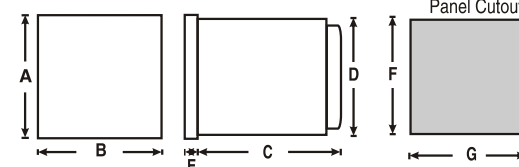
DIM MODELS	A	B	C	D	E	F	G
XT5042	48	48	100	45	7	46	46

TERMINAL CONNECTIONS

DESCRIPTION	TERMINAL
L (Live)	1
NO 1	2
COM 1	3
NO 2	4
COM 2	5
N (Neutral)	6
RESET input	7
+12V	8
START input	9
COM (Gnd)	10

JUMPER SELECTION FOR START INPUT THROUGH PROXIMITY SWITCH:-

INPUT SENSOR	JUMPER SELECTION Top view of jumpers with housing removed and display on the right side
PNP	
NPN	

INPUT CONNECTIONS

Start Input

Reset Input
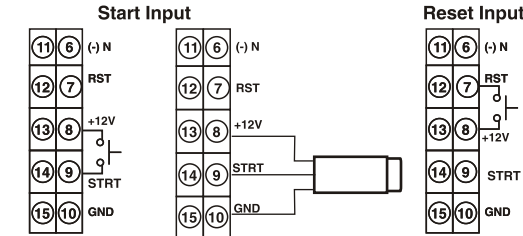
Note: Color codes for proximity sensors-
Brown / Red --> +12V, Black / Green --> CNT, Blue / Black --> GND.

FRONT PANEL IDENTIFICATION

Output status indication

Time range indication LEDs. Indicate whether set1 time range is in sec/min/hr.(LED blinks when timing is in progress)

Current value1 display (Red)

Display (Green) selectable as -
1. Batch.
2. Set1.
3. Set2.
4. Run2.
5. Blank.
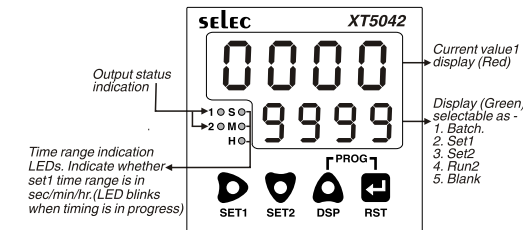
KEYS	FUNCTIONS
⊓ + ↵	Enter / Exit configuration mode
◗	1. Selects the digit to be altered. Selected digit blinks. With every press of key, next digit towards the right starts blinking. 2. Programming for Set1.
⊔	1. Decrements value of blinking digit. 2. Scrolls down to previous option for configuration parameter. 3. Programming for Set 2.
⌂	1. Increments value of blinking digit. 2. Scrolls up to next option for configure parameter. 3. Programming lower display options. 4. Display Batch value.
↵	1. Scrolls to next config. parameter and stores for previous parameter setting. 2. Front panel RST.

JUMPER SELECTION TO DISABLE LOCK

In case, the lock password is forgotten or Lock function is not required , connect jumpers as shown in fig. Below to disable lock.

LOCK
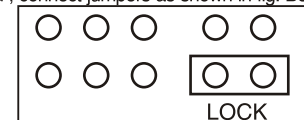
(Top view of jumpers with housing removed and display on the right side.)

CONFIGURATION SCHEME:

Note: Press after every programming change for EEPROM storage. If no key is pressed for 1min, the unit will auto exit from configuration.

Upper display	Lower display	Description
Press + keys to enter configuration		
Note: Valid only if lock is enabled in configuration.		
Configuration Lock *Default : 0000.*		
LOCY	0000 *NOTE: The selected digit blinks.*	Enter a valid lock ID to enter configuration. Press to select the digit and / to change value of the selected digit
Press key to enter programming for Relay1 operating mode		
Relay1 operating mode. *Default : ON Delay*		
rL1.n	On / Int / CY.On / CY.OF / Id-S / Id-P / nr	**Relay1 operating mode:** ON Delay / Interval / Cyclic ON first / Cyclic OFF first / Instantaneous + delayed at start pulse / Instantaneous + delayed at power on / Motor reverse. *NOTE:* Refer waveforms for details.
Press key to enter programming for Start Time range.		
Note: Start time not valid for motor reverse mode.		
Time range for Start time. *Default : 999.9 sec*		
St-S / St-n / St-H	99.99 / 999.9 / 9999 / 99.59 / 999.9 / 9999 / 99.59 / 999.9 / 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec, 99:59min:sec , 999.9min, 9999min, 99:59hr:min, 999.9hr, 9999hr.

Column 1

Press [ ] key to enter programming for Pause Time range.

Note: Pause time range valid only for motor reverse mode.

Time range for Pause time — *Default : 999.9 sec*

Upper display	Lower display	Description
PS-S	99.99 → 999.9 → 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec,
PS-n	99.59 → 999.9 → 9999	99:59min:sec , 999.9min, 9999min,
PS-H	99.59 → 999.9 → 9999	99:59hr:min, 999.9hr, 9999hr.

Press [ ] key to enter programming for ON Time range.

Time range for ON time — *Default : 999.9 sec*

Upper display	Lower display	Description
On-S	99.99 → 999.9 → 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec,
On-n	99.59 → 999.9 → 9999	99:59min:sec , 999.9min, 9999min,
On-H	99.59 → 999.9 → 9999	99:59hr:min, 999.9hr, 9999hr.

Column 2

Press [ ] key to enter programming for OFF Time range.

Note: Off time range valid only for Cyclic modes.

Time range for OFF time — *Default : 999.9 sec*

Upper display	Lower display	Description
OF-S	99.99 → 999.9 → 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec,
OF-n	99.59 → 999.9 → 9999	99:59min:sec , 999.9min, 9999min,
OF-H	99.59 → 999.9 → 9999	99:59hr:min, 999.9hr, 9999hr.

Press [ ] key to enter programming for No. of cycles.

Note: Valid only for Cyclic modes.

No. of cycles — *Default : 0000.*

Upper display	Lower display	Description
CYCL	0000 *	**No. of cycles:** 0000 to 9999. Set the no. of On - Off operations in cyclic mode. Press to select the digit and / to change value of the selected digit

Press [ ] key to enter programming for Relay 2 function.

Note: Not valid for Instantaneous + delayed & motor reverse modes

Relay 2 function — *Default : Timer 2.*

Upper display	Lower display	Description
RLY2	tmr2 → NC → btCH	**Relay 2 function:** Relay 2 will function as: Timer / NC contact for relay1 / Batch. **Note: When using relay2 as NC short COM1 and COM2.**

Press [ ] key to enter programming for Relay 2 mode

Note: Valid only if relay 2 is functioning as Timer.

Relay 2 mode — *Default : On delay.*

Upper display	Lower display	Description
RL2.n	On → INt → CY.On → CY.OF	**Relay2 operating mode:** On delay / Interval / Cyclic On first / Cyclic Off first.

Column 3

Press [ ] key to enter programming for Start Time range.

Time range for Start time. — *Default : 999.9 sec*

Upper display	Lower display	Description
St-S	99.99 → 999.9 → 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec,
St-n	99.59 → 999.9 → 9999	99:59min:sec , 999.9min, 9999min,
St-H	99.59 → 999.9 → 9999	99:59hr:min, 999.9hr, 9999hr.

Press [ ] key to enter programming for ON Time range.

Time range for ON time — *Default : 999.9 sec*

Upper display	Lower display	Description
On-S	99.99 → 999.9 → 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec,
On-n	99.59 → 999.9 → 9999	99:59min:sec , 999.9min, 9999min,
On-H	99.59 → 999.9 → 9999	99:59hr:min, 999.9hr, 9999hr.

Column 4

Press [ ] key to enter programming for OFF Time range.

Note: Valid only for Cyclic modes.

Time range for OFF time — *Default : 999.9 sec*

Upper display	Lower display	Description
OF-S	99.99 → 999.9 → 9999	**Time ranges:** 99.99sec, 999.9sec, 9999sec,
OF-n	99.59 → 999.9 → 9999	99:59min:sec , 999.9min, 9999min,
OF-H	99.59 → 999.9 → 9999	99:59hr:min, 999.9hr, 9999hr.

Press [ ] key to enter programming for No. of cycles.

No. of cycles — *Default : 0000.*

Note: Valid only for Cyclic modes.

Upper display	Lower display	Description
CYCL	0000 *	**No. of cycles:** 0000 to 9999. To set the no. of On - Off operations in cyclic mode. Press to select the digit and / to change value of the selected digit

Press [ ] key to enter programming for Direction

Counting Direction — *Default : Down*

Upper display	Lower display	Description
dirn	doYn → UP	**Direction:** Up and Down **Up:** Counting starts from 0 and proceeds towards set point. **Down:** Counting starts from set point and proceeds down to 0.

Press [ ] key to enter programming for Start.

Start — *Default : Pulse*

Upper display	Lower display	Description
Strt	PULS → GAtE	**Start:** Pulse / Gate. **Pulse:** Timing starts on momentary closure of switch connected between terminals 8 & 9. **Gate:** Timing starts at power on. When the switch between terminals 8 & 9 is closed, the timing freezes and resumes only after the switch is released.

Upper display	Lower display	Description

Press [key] key to enter programming for Front panel batch reset

Front panel batch reset. Default : Yes

| FPbr | YES / NO | **Front panel batch reset :** Yes / No. **Yes:** Batch value can be reset from front panel. **No:** Batch value cannot be reset from front panel. |

Press [key] key to enter programming for Batch reset

Batch reset Default : No
NOTE: Prompted only if Front panel batch reset is No.

| brSt | YES / NO | **Batch reset :** Yes / No. **Yes:** Batch value is reset immediately. **No:** Batch value is not reset. |

Press [key] key to enter programming for Front panel reset

Front panel reset. Default : Yes

| FPr | YES / NO | **Front panel reset :** Yes / No. **Yes:** Unit can be reset from the front panel. **No:** Unit cannot be reset from the front panel. |

Press [key] key to enter programming for Power on reset

Power on reset. Default : No

| Por | NO / YES | **Power on reset ranges:** Yes / No. **Yes:** Unit is reset on power interruption. **No:** Unit is not reset on power interruption. |

Press [key] key to enter programming for Lock

Lock Default : No

| LOCK | YES / NO | **Configuration lock:** Yes / No. **Yes:** Configuration lock is enabled. **No:** Configuration lock is disabled. |

Press [key] key to enter programming for Lock ID

Note: Valid only if Lock = Yes.

Lock ID Default : 0000.

| Id | 0000 * | **Lock ID:** 0000 to 9999. Press [key] to select the digit and [key] / [key] to change value of the selected digit |

Upper display	Lower display	Description

Press [key] key to enter programming for Reset all.

Reset all parameters to default Default : No

| dFLt | YES / NO | **Reset all parameters to default :** Yes / No **Yes:** All parameters are set to factory set values All set points are set to 0. |

PROGRAMMING - TIMER

[dashed box] → **Temporary display:** Lower display shows parameter name for 1sec and then its value.

Enter programming as per the given procedure.

To program set points: Press [key] to select the digit. The selected digit blinks. Press [up] / [down] key to change its value. Press [key] key to go to the next parameter (if applicable). If the edited parameter is the last parameter, the unit will quit programming.

To select lower display options: Press [up] / [down] key to select particular option and then press [key] key to quit programming.

To select reset option: Press [up] / [down] key to select particular option and then press [key] key for 1.5 sec to quit programming.

1. Programming for Set point1:

Press Key	Lower Display
[key] for 1.5 sec to Enter Set1 programming. (Auto program out after 1min)	Applicable when Relay1 is in On delay / Interval / I + D modes. Start time [1-St] ON time [1-On] 1234 1234 — Exit Set point1 programming Applicable when Relay1 is in Cyclic mode. Start time [1-St] ON time [1-On] OFF time [1-OF] 1234 1234 1234 — Exit Set point1 programming Applicable when Relay1 in Motor reverse mode. Pause time [1-PS] ON time1 [1-On] ON time2 [2-On] 1234 1234 1234 — Exit Set point1 programming

Note: * sign indicates that the digit blinks.

2. Programming for Set point2:
Note: Not valid when relay 2 is functioning as NC.

Press Key	Lower Display
[down] for 1.5 sec to Enter Set2 programming. (Auto program out after 1min)	Applicable when Relay2 is working as Timer2 in On delay / Interval mode. Start time [2-St] ON time [2-On] 1234 1234 — Exit Set point2 programming Applicable when Relay2 is working as timer2 in Cyclic mode. Start time [2-St] ON time [2-On] OFF time [2-OF] 1234 1234 1234 — Exit Set point2 programming Applicable when Relay2 is in Batch mode. [bSEt] 1234 — Exit Set point2 programming

Note: * sign indicates that the digit blinks.

3. Programming for Lower display options:

Press Key	Lower Display
[up] for 1.5 sec to Enter programming for Lower display options. (Auto program out after 1min).	Batch [btCH] → Set point 1 [SEt 1] → Set point 2 [SEt2] — Exit / Exit / Exit [bLnK] [run2] Blank / Current value2 — Exit / Exit

Note 1: * sign indicates that the display blinks.
Note 2: Set 1 and Run 2 not displayed when relay 1 is in Instantaneous + Delayed / Motor reverse mode or when relay2 is in Batch / NC mode.

4. Programming for Reset.

Press Key	Lower Display
[key] for 1.5 sec to Enter / Exit programming for reset.	Reset [rSt] Batch reset [brSt]

Note: * sign indicates that the display blinks.

Read Function

[dashed box] → **Temporary display:** Lower display shows parameter name for 1sec and then its value

1. Reading of Set 1 parameters:

Press Key	Lower Display
[key] for 1.5 sec to Enter Set1 programming. (Auto program out after 1min)	Applicable when Relay1 is in On delay / Interval / I + D modes. Start time [1-St] ON time [1-On] 1234 1234 Applicable when Relay1 is in Cyclic mode. Start time [1-St] ON time [1-On] OFF time [1-OF] 1234 1234 1234 Applicable when Relay1 in Motor reverse mode. Pause time [1-PS] ON time [1-On] 1234 1234

2. Reading of Set 2 parameters:

| Press Key	Lower Display
[down] for 1.5 sec to Enter Set2 programming. (Auto program out after 1min)	Applicable when Relay2 is working as Timer2 in On delay / Interval mode. Start time [2-St] ON time1 [2-On] ON time2 [2-On] 1234 1234 1234 Applicable when Relay2 is working as timer2 in Cyclic mode. Start time [2-St] ON time [2-On] OFF time [2-OF] 1234 1234 1234 Applicable when Relay2 is in Batch mode. [bSEt] 1234

3. Reading Batch.

| Press Key	Lower Display
momentarily to read batch value. Auto exit from Read function if key is not pressed within 3 sec.	4 digit Batch `1234` / 6 digit Batch `12` Upper Display `3456` Lower Display / 6 digit batch can be read with 2MSDs on the upper display.

Note: When viewing 6 digit batch value, lower display LSD dp blinks and batch value is displayed for 3 sec.
If lower display is selected as batch, and batch value exceeds 4 digits, the lower display LSD dp is on continuously indicating that the batch value has exceeded 4 digits.

MODE OF OPERATION

1. On delay, Interval modes:
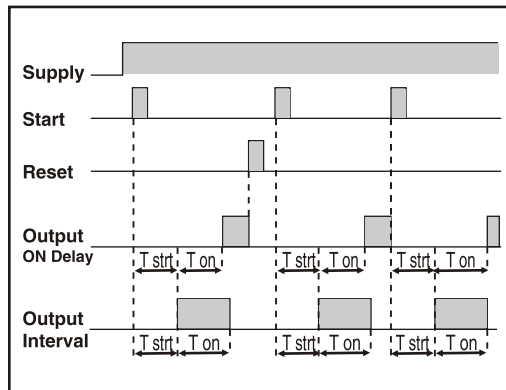
2. Cyclic ON first, Cyclic OFF first modes:
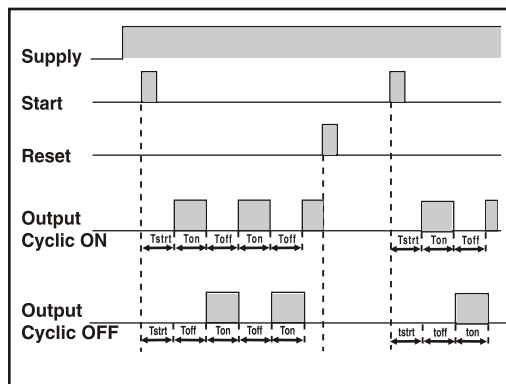
3. Instantaneous + Delayed at start pulse:
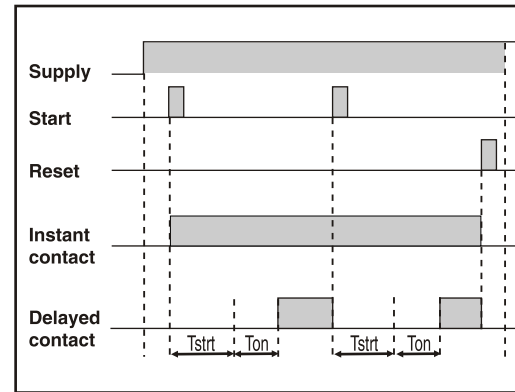
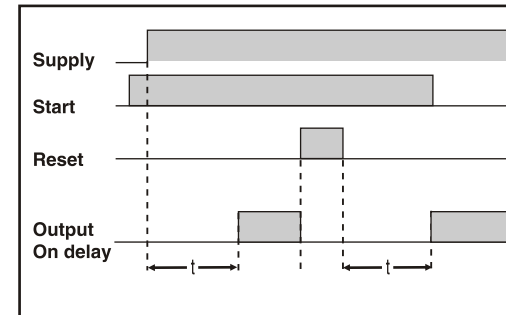### 4. Instantaneous + Delayed at power on:

5. Motor reverse mode:

$t1$ = On time of relay1, $t3$ = On time of relay2,
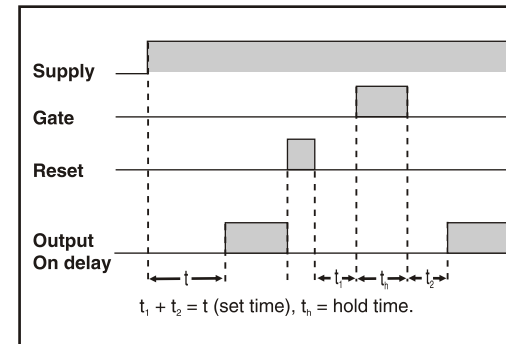$t2$ = Pause time
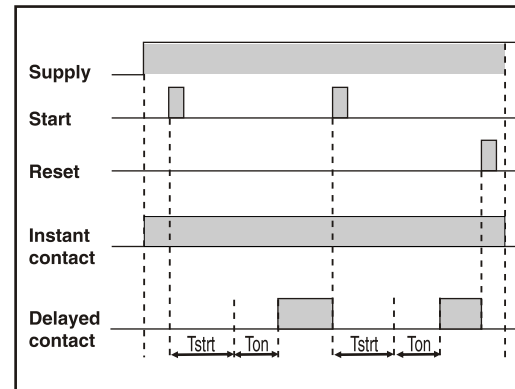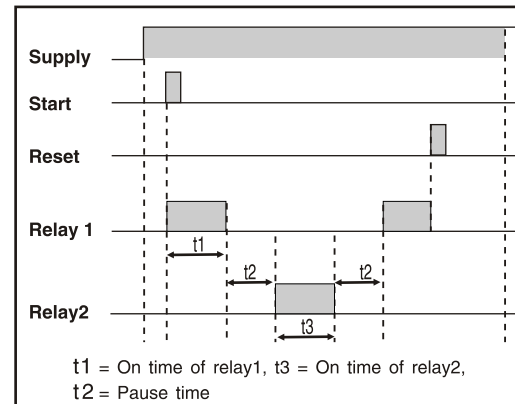
6. Batch mode

Batch mode
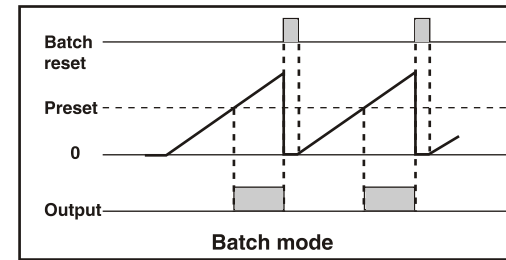
Typical application of Continuous start and reset in On delay mode:

Typical application of Gate start in On delay mode:

$t_1 + t_2 = t$ (set time), t_h = hold time.

(Specifications subject to change as development is a continuous process).

Selec Controls Pvt. Ltd., India.
(Formerly Selectron Process Controls Pvt. Ltd.)
Tel:91-22-28476443/1882, Fax:91-22-28471733,
Toll free: 1800 227 353, Website: www.selec.com
E- mail: sales@selec.com.